REPORT NO.

CENTRAL INTELLIGENCE AGENCY

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COUNTRY	USSR	(Ukraine)		

INFORMATION REPORT

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- 1. The plant, known as the Bols will Works, Mer, is located on Misy-Berdycher atreet about 2.5 killometers south of the Teplovo Freight Station on the western perhibbing of the city
- 2. The Bolshavik forks was established in 1945 and since that time has steadily expanded and completed install wions according to plan. In the spring of 1949, work was progressing on the large assembly halls and the so-celled "German Hall". The latter, a large, well-built edifice of iron construction, was dismantled in Germany and transported to the city of Riev. Some of the other divisions of the works has comparatively recently gone into production. For example, its steel desting hall began producing on a less than potential capacity basi, in Proceeder 1948. One of the two Siemens-Martin ovens is operating while the other one is still under construction. It was scheduled to commence operations on I May 1049, but source doubts that the target date was met. The works has been erected entirely by PW labor and, in the opinion of source sturdily constructed.
- The entire installation (plants and yard) covers a 1,000 x 800 meter area. With the exception of the level area in the southeastern corner of the yard, it is paready densely built up. Further expension is a foregone conclusion.
- Managraset of the Bolshevik Works is 14 the hands of a civilian who carries the ritle of Chief Director. High-ranily staff officers of the Soviet Navy wers frequently observed by source in the yerd of the works. They appeared to 'e taking delivery of finished pieces. Prafted German engineers or specialicas have not been employed by the entirprise.
- 5. Trabnical equipment of the plant is completely modern. The greater part of We mechanical installations, as the "Herman Hall", arrived from Germany in the spring of 1949. Among these most modern of German products are the special Siemens-Martin ovens for steel casting and the workshop machines. The foundry has two electric branes with a capacity of six tons each and two cranes with twenty-ton capacity. Set up in the new assembly hall is a crane with lifting capacity up to twenty-five tons. When the Works is finally completed, it will possess over thirty modern electric granes in all branches. The boiler works, where source also labored, boasts nighteen electric welding apparatuses some of which are Soviet, some German (Slemans), and some Swiss (Brown-Rowers).

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- 6. The most important installations in the Bolshevik Works are:
 - a. The foundry
 - b. The hardening shop
 - c. The turnery
 - d. The boiler works
 - e. The large welding shop
 - f. The diesel power plant and compressors
 - g. The laboratory
 - h. The warehouse
 - i. The assembly hall and others (under construction)
- 7. Source states that the works is devoted to the manufacture of heavy ship parts, such as ship boilers, ship engine cases, and work pieces (Werkstücke) weighing as much as five tons each. Metal rings with a diameter up to three neters, bolts, wheels, scales (Waagen), rims (Krans), and ship fittings are some of the miscellaneous items produced by the various branches of the enterprise. However, the major effort of the works is given to the manufacture of ship boilers. They range in size from 2 to 4 meters in diameter, 6 to 8 meters in length, and 8, 10, 12 mm in wall thickness. During period of source's observations, four to five large and eighteen to twenty smaller boilers were produced each week. Steel plates were not produced at this plant. The foundry consumed a considerable amount of steel scrap. PWs were not permitted to enter the hall located between the welding shop and the assembly halls which, according to source, contained a large cleansing machine (Putzmaschine). Production in this branch was surrounded by a shroud of secrecy.
- S. A board fence separates the Bolshevik Works from the community. Tuenty to twenty-five civilians, armed with carbines, guard the installations. Source states that a large number of MVD agents are reported to move about the Works.
- 9. Employees of the Bolshevik Works numbered about 2,000 persons (men, women, and girls) in the spring of 1949. To that figure must be added approximately 120 PWs who worked in production and 200 PWs engaged in construction. Most branches of the plant worked three shifts. Construction workers, however, apparently had a special status. They were employed by the firm SMU 7 and worked only one shift of eight hours.

Attachment I: Map of Bolshevik Works

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